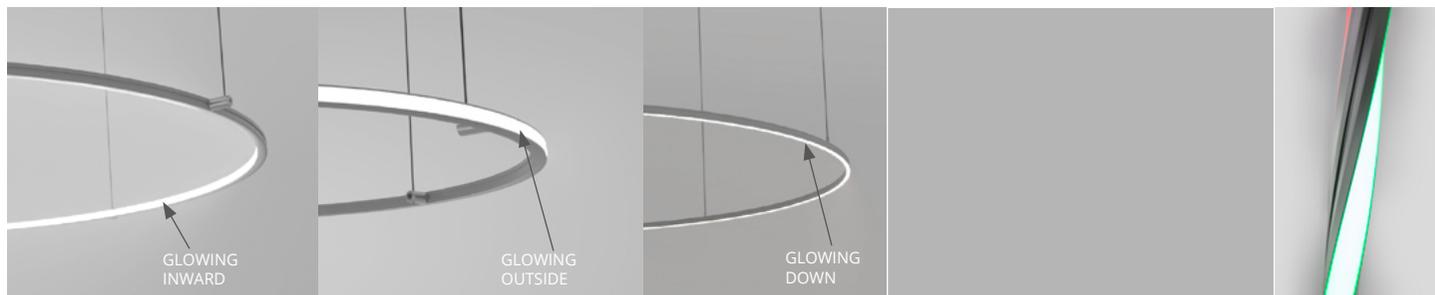


Bending table

THE TABLE APPLIES TO THE PROFILE **KLUŚ**

NO 6.2025 29.09.2025

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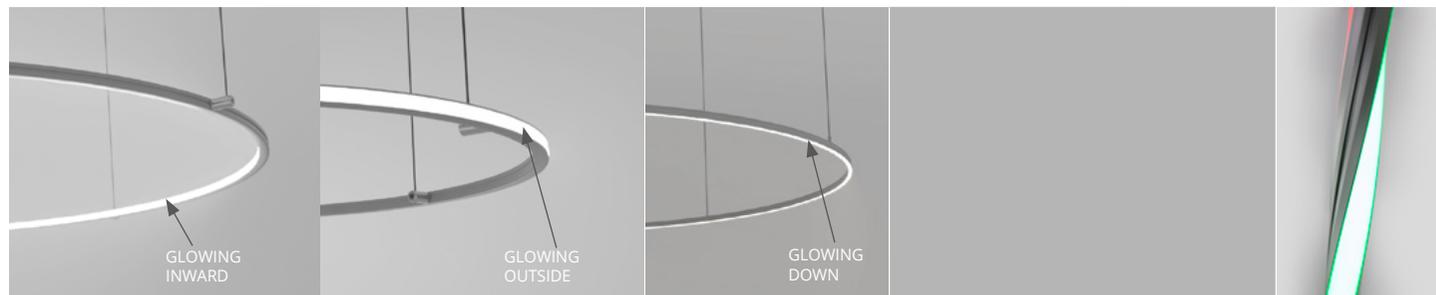
PROFILE	INDEX	Cover recommended	Minimum radius of bending with the shield inward	Minimum radius of bending with the shield outwards	Minimum radius of downward bending shield	Length of technological tips	Tolerance	Twisting
HR-SLIM	A00015	HR-IP-15	500 mm	1000 mm	1000 mm	150mm	3mm	
HR-SLIM-KOZ	A00037	HR-IP-15	600mm	1000mm		150mm	3mm	
HR-SLIM-KOZ-BD	A18082	HR-IP-15			1000mm	150mm	3mm	
GIZA	A05556	LIGER-22, HS-22, BENCO-22	200mm	200mm		120mm	3mm	
GIZA-DUO-LL	A02162	LIGER-22, HS-22, BENCO-22	240mm	240mm	1000mm	180mm	3mm	yes
GIZA-LL	A00758	LIGER-22, HS-22, BENCO-22	250mm	350mm	1000mm	120mm	3mm	
GLAZA-LL	A02627	LIGER-22, HS-22, BENCO-22	400mm	300mm		120mm	3mm	yes
KOZEL-10	A01575	PIKO-7, BENCO-7	400 mm	400 mm		150 mm	3mm	
KOZEL-10-BD	A18079	BENCO-7			500mm	150mm	3mm	
KOZMA	A18040	LIGER-11, HS-11,	500 mm	500 mm		150 mm	3mm	
KOZMA-22	A00019	LIGER-22, HS-22, BENCO-22		500 mm		150 mm	3mm	
KOZMA-BD	A18080	HS-11, LIGER-11			500mm	150mm	3mm	
KOZUS-BD	A18081	LIGER-22, HS-22, BENCO-22			1500mm	150mm	3mm	
LIPOD	A05554	LIGER-22, HS-22, BENCO-22	3000mm	3000mm		150mm	3mm	
LIPOD-50	A02609	LIGER-45	600mm	600mm		250mm	3mm	
LOKOM	A05553	LIGER-22, HS-22, BENCO-22	3000mm	3000mm		150mm	3mm	
MICRO-NK	A01587	HS-11, LIGER-11	150mm	150mm		180mm	3mm	
MICRO-PLUS	A02966	HS-11, LIGER-11	150mm	150mm		100mm	3mm	
OPK-4	A00370	HS-11, LIGER-11	300mm	300mm	500mm	120mm	3mm	
PDS-4-PLUS	A01263	HS-11, LIGER-11	180mm	200mm	500mm	120mm	3mm	
PDS-NK	A01588	HS-11, LIGER-11	150mm	250mm		250mm	3mm	
PDS-ZM-PLUS	A02056	HS-11, LIGER-11	400mm	400mm		120mm	3mm	
PIKO	A08288	PIKO-7, BENCO-7	150mm	150mm		100mm	3mm	yes

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PIKO-O	A01167	PIKO-7R	150mm	1000mm		100mm	3mm	
PIKO-ZM	A01168	PIKO-7, BENCO-7	220mm	120mm	250mm	100mm	3mm	yes
PIKO-45	A00014	PIKO-7, BENCO-7	250mm			100mm	3mm	
SILER	A09325	LIGER-16	400mm	250mm		120mm	3mm	
STOS-ALU	A04369	KA-13	200mm	250mm		250mm	3mm	
TAMI	A05390	T-13	150mm	150mm		100mm	3mm	
TRIADA	A04476	KA-13	200mm	200mm		120mm	3mm	